



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

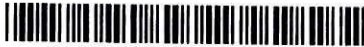
C250-100
Job Sheet 177405



Part No: C250-100

Job Qty: 3 ea

Part Name: Side Plate Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C250-100 REV:4 IPP REV A 18.02.27 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		5/18/18	0.00	0.00	Start Up Machining		J.C.L.
110	Mori Seiki	3 pcs		5/18/18	0.00	3.00	MORI NV5000-1		J.C.L.
120	QC	3 pcs		5/18/18	0.00	0.00	QC2		J.C.L. 18-05-20
130	QC	3 pcs		5/18/18	0.00	0.00	QC8		7/18/05/24
150	Outsource	3 pcs		5/18/18			GRO002-VC		CT18-5-24
160	Packaging	3 pcs		5/18/18	0.00	0.00	Packaging2		AT 18/05/18
170	QC	3 pcs		5/18/18	0.00	0.00	QC6		9-88
175	Small Fab	3 pcs		5/18/18	0.00	0.75	Small Fab-1	N/A	
180	QC	3 pcs		5/18/18	0.00	0.00	QC5	N/A	
185	Packaging	3 pcs		5/18/18	0.00	0.00	Packaging3		7/10
190	QC21-SA	3 Ea		5/18/18	0.00	0.00	QC21		AUG 20

Part Op 110 - 1-Machine as per folio FB FOLIO REV: DWG REV: 2-Deburr

Descriptions: 120 - Engrave S/N Using Marktronic engraver. See note 1 for location.

150 - Issue P/O to ATG: P00399165 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

175 - Laser Etch, white as per dwg.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S2.250X13.500	6061-T6 Sheet 2.250" Thick x 13.500" Wide cut to size: 16.750"	4.1400 ft (1.38 ea)	90-Start up Operation	SO06897

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S2.250X13.500	4	9	0

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.



Container No: S072741



Part: C250-100

Job No: 177405

Serial No/Batch: S072741

Revision:

Inspector:

Plex 5/10/18 11:53 AM Dart.lajeunesse.marie

Date: 05/20/18

DART AEROSPACE LTD		Work Order:	177405
Description: Side Plate Cover		Part Number:	C250-100
Inspection Dwg: 0250	Rev: 4	Page 1 of 1	

INSPECTION SHEET

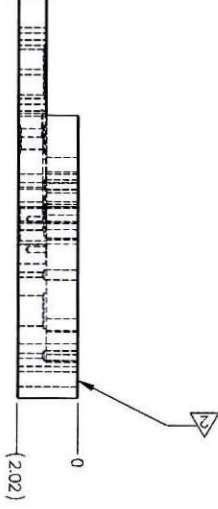
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.689	± 0.002	0.689	✓		T.G.	
-9.717	± 0.005	9.717	✓		NV-Scop-1	
2.201	± 0.005	2.207	✓			
□ 0.915	± 0.010 ± 0.001	0.915	✓		Caliper	JCL-08
± 1.155	± 0.005 ± 0.006	1.155	✓			
± 0.085	± 0.005 ± 0.002	0.086	✓			
Ø 0.750	± 0.005 ± 0.001	0.756	✓			
-9.055	± 0.005	9.055	✓			
5.274	± 0.005	5.273	✓			
Ø 0.156	± 0.005 ± 0.001	0.156	✓			
Ø 0.323	± 0.005 ± 0.001	0.324	✓			
± 1.125	± 0.005	1.122	✓			
-8.600	± 0.005	-8.600	✓		NV-Scop-1	
6.656	± 0.005	6.656	✓			
Ø 0.9358	± 0.005 ± 0.0020	0.9357	✓		T.G.	
□ 1.290	± 0.005 ± 0.001	1.290	✓			
± 1.145	± 0.005 ± 0.001	1.140	✓			
-6.763	± 0.005	-6.763	✓		NV-Scop-1	
4.721	± 0.005	4.722	✓			
Ø 0.500	± 0.005 ± 0.001	0.504	✓		Caliper	JCL-08
-3.712	± 0.005	-3.714	✓			
4.709	± 0.005	4.711	✓			
10-32 UNF	2 B	O.K.	✓		GO-NOGO	
Ø 0.201	± 0.005 ± 0.001	0.201	✓			
± 0.625	± 0.005	0.627	✓			
Ø 1.001	± 0.005 ± 0.001	1.001	✓		T.G.	
□ 1.165	± 0.005 ± 0.001	1.165	✓			
± 1.145	± 0.005 ± 0.001	1.146	✓		Caliper	JCL-08
-1.111	± 0.005	-1.111	✓			

Measured by: J.C.L.	Checked by: [Signature]	QC Inspector:
Date: 18-05-19	Date: 18/05/24	Date:

Engineering Approval: (If necessary)	Date:
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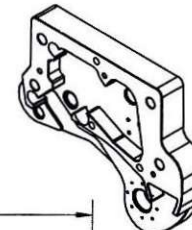
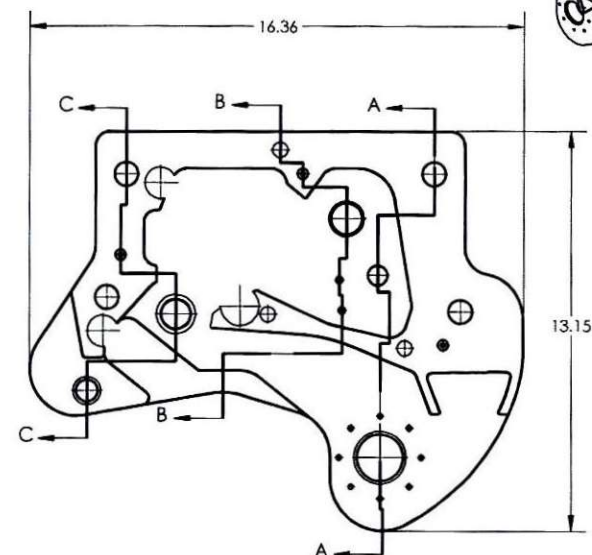
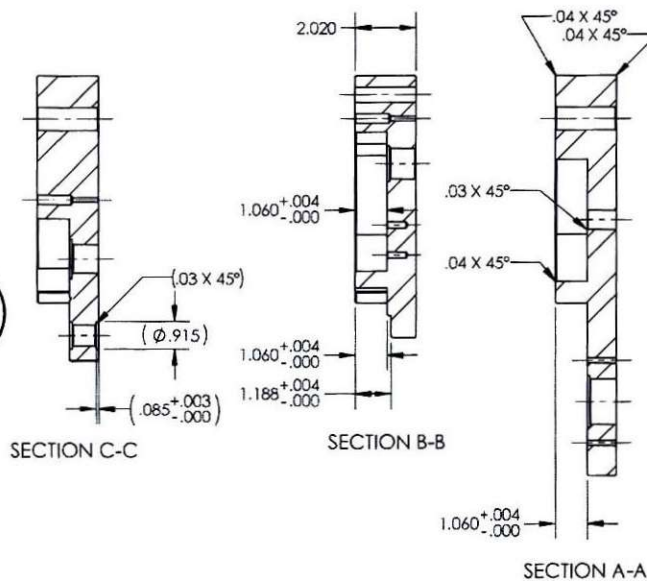
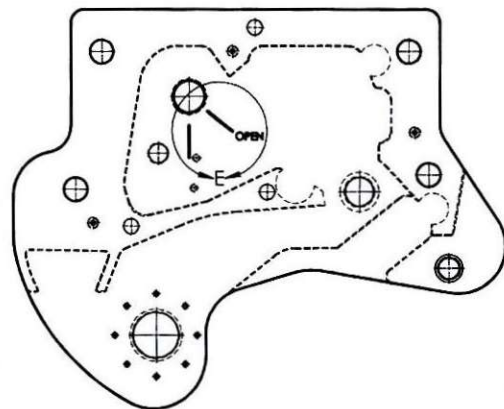
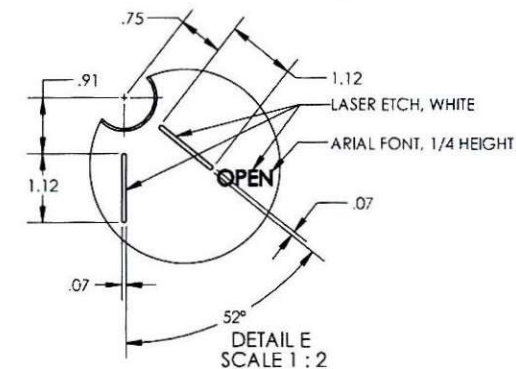
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

QTY UNIT	ASSTY QTY	B/O	Part #	DESCRIPTION	MATERIAL	QTY
			C250-100			
			1	SIDE PLATE COVER		6061
B/O INFORMATION OR SPECIFICATIONS						

[illegible]

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17745
18-05-10

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		CHD M1 HOLE TOLERANCE WAS 25.527 +.000 / -.001 IS 25.5248-.5244.	6/26/2013	CFE
2		CHD M1 HOLE CHAMFER WAS .03 X 15° B .03 X 45°	8/20/2013	CFE
3	14-0128	CHD DIMS WAS (16.36) IS 16.36, WAS (13.15) IS 13.15. ADDED DXF NOTE.	8/14/2014	DPD
4	15-0309	DELETED CAUTION NOTE ENGRAVING. DELETED DIMS 7.27, Ø1.03, 4.64, Ø1.28, 9.19, Ø1.03, 4.17, 4.98, P.01.	9/18/2015	DPD

NOTE:
USE DXF PROFILE FOR POCKET DETAILS.

DART AEROSPACE	
TITLE SIDE PLATE COVER	
DWG NO. C250-100	REV 4
MAT'L 6061	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D. Weil</i> TEXT FINISH BLACK ANODIZE
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625, TYPE II, CLASS II USED ON MODEL
SCALE 1:4	DATE 6/13/2011
SHEET 2 OF 2	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039965**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039965
PO Date: 5/23/18
Due Date: 5/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: CT.

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173867	RBE350A93-3500-00-1	Body -Issue P/O to Groupe Altech: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant as per Dwg RBE350A93-3500-00-1 Rev. 3A -Certificate of Conformity is required	Firmed	5/31/18	12 pcs	0 pcs	12 pcs	\$15.5263157/pcs	\$186.32
3	177272	RBW6305G11331-3G-13	Socket -Issue P/O to Groupe Altech: P/O -Zinc plate, ASTM B633 TYPE 1 SC2 - Certificate of Conformity is required	Firmed	5/31/18	1 pcs	0 pcs	1 pcs	\$95.526315/pcs	\$95.53
4	177405	C250-100	Side Plate Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/31/18	3 pcs	0 pcs	3 pcs	\$64.026315/pcs	\$192.08
5	177406	C250-200	Side Plate Housing -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	5/31/18	3 pcs	0 pcs	3 pcs	\$76.52631/pcs	\$229.58

Grand Total: \$703.50



Certificat de Conformité / Certificate of Compliance

(009663-3)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

009663 - 3

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
01-Jun-2018		Aman		PO039965				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A93-3500-00-1 Rev.	RBE350A93-3500-00-1 01-ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT	ANODIZE CH	12	12	0	0	0
4	C250-100 Rev.	C250-100 01-ANO-BLACK [ANODIZE BLACK] TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	3	3	0	0	0
5	C250-200 Rev.	C250-200 01-ANO-BLACK [ANODIZE BLACK] TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	3	3	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.